

IN THE CLAIMS

Cancel claims 1-20. Add claims 21-25 as follows:

21. (New) An isolation mount and an automotive subframe assembly comprising:
an automotive subframe having a through hole; and
an isolation mounting including an upper mount, a lower mount, and a fastener;
the upper mount including a thimble member and an elastomeric annular portion,
the thimble member including an axially extending tubular portion,
the annular portion including an axially extending portion that is received in the hole of
the subframe,
the axially extending tubular portion of the thimble member extending through the
axially extending portion of the annular portion,
an insert disposed in the annular portion and the axially extending portion of the annular
member, the insert including an axially extending tube portion having a length that is approximately
equal to a length of the hole in the subframe.

22. (New) The isolation mount and automotive subframe assembly specified in claim 21
wherein the elastomeric annular portion of the upper mount is formed from foamed microcellular
polyurethane.

23. (New) The isolation mount and automotive subframe assembly specified in claim 21
wherein a thickness of the tube portion of the insert varies radially.

24. (New) The isolation mount and automotive subframe assembly specified in claim 23
wherein the thickness of the tube portion of the insert is greatest adjacent an axis of a minor diameter
that corresponds to a direction of a lateral mode and is thinnest near a axis of a major diameter that
corresponds to a direction of a fore and aft mode.

25. (New) An isolation mount for an automotive subframe having a through hole, the isolation mount comprising:

an upper mount;

a lower mount; and

a fastener; wherein

the upper mount includes a thimble member and an elastomeric annular portion,

the thimble member including an axially extending tubular portion,

the annular portion including an axially extending portion that is received in the hole of the subframe,

the axially extending tubular portion of the thimble member extending through the axially extending portion of the annular portion,

an insert disposed in the annular portion and the axially extending portion of the annular member, the insert including an axially extending tube portion having a length that is approximately equal to a length of the hole in the subframe.